



Product specification

Quality- Health & Safety- and Environmental care system

24x40 pads maxi square 250g/m2 standard cotton stitched

NBL KD 805

v17/ 16.02.2018

TIPPYS CLASSIC 1033203

	Parameter	Unit	Normal Value	Tolerance	Analysis Methods
A General properties					
1	Pads number	number	40	0 + 3	Count
2	Shape		maxi square	n.a.	Visual
3	Size / diameter	mm	75*75	± 2	Ruler
4	Surface side A		STANDARD	n.a.	Visual
5	Surface side B		smooth	n.a.	Visual
6	Stitched		YES	closed edge	Visual
7	Special treatment		.	n.a.	-
B Physical properties					
1	Colour		white	n.a.	Visual
2	Brightness / whiteness index	Wi	> 80	n.a.	CIE/STM E 313
3	Fluorescence (366 nm)		absent	n.a.	European Pharmacopoeia
4	Pad weight	g	1,36	± 0,136	Balance
5	Bag weight (gross)	g	56,1	± 5,6	Balance
6	Bag weight (nett)	g	54,3	± 5,4	Balance
7	Thickness	mm	3,0	± 0,3	ASTM D1777
8	Strength MD	daN/cm	>0,26	> 0,17	Lemoine Holland
9	Strength CD	daN/cm	>0,26	> 0,17	Lemoine Holland
10	Absorption coefficient	g/g	> 15	> 10	European Pharmacopoeia
11	Sinking time	s	< 5	< 10	European Pharmacopoeia
12	Humidity	%	6	2 - 8	Lemoine Holland
13	Irregularities organic ¹		see remark	n.a.	Visual
14	Irregularities - non organic ²		not visible	n.a.	Visual
15	Metal (PV) detection test		every hour	n.a.	Lemoine Holland
	Ferrous (ball) 1.5 mm		detected / rejected	n.a.	Lemoine Holland
	Non Ferrous (ball) 1.5 mm		detected / rejected	n.a.	Lemoine Holland
	Stainless Steel (ball) 2.0 mm		detected / rejected	n.a.	Lemoine Holland
C Chemical properties					
1	Composition	%	100% cotton	n.a.	European Pharmacopoeia
2	pH		6	-1.6 +2.2	European Pharmacopoeia
D Microbiologic properties					
1	Total viable count (TAMC)	cfu/g	< 100	< 2000	European Pharmacopoeia
2	Yeast and fungi (TYMC)	cfu/g	< 10	< 200	European Pharmacopoeia
3	Pathogen bacteria		absent	n.a.	European Pharmacopoeia
E Traceability bag					
1	Traceability code	Line 1	-	PON hh:mm	-
		Line 2	-	prod: dd/mm/yy	-
2	Code		-	present / legible	Visual
3	Position		-	side	Visual
F Traceability carton					
1	Traceability code	Line 1	-	PON hh:mm	-
		Line 2	-	prod: dd/mm/yy	-
2	Code		-	present / legible	Visual
3	Position		-	side	Visual
G Packaging (filled bag)					
1	Length filled bag	mm	125	± 10	Ruler
2	volume	-	completely filled	-	Visual
3	stacking	-	above eachother	-	Visual
H Carton					
1	Bags per carton	-	24	≥ 22	Check Weigher/Lemoine Holland
2	Carton size (outside dimension)	mm	320 x 240 x 260	-	Ruler

¹ Cotton is a natural product. It is possible that small irregularities (strips, effilochees, dust, seed remains/husk) may occasionally be present.

² Non organic irregularities. The cotton pads shall not contain broken fiber waste, metal, glass, plastic or other extraneous material

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